



Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
10G139	10G139SH	1	Shaft - first motion	
10G140	10G140	2	Bearing - third motion shaft	
10G141	10G141	3	Bearing - ball - first motion	
10G142	10G142	4	Ring - spring - bearing	
			<b>Washer - packing</b>	
10G143	10G143	5	.004" (.1016 mm)	
10G144	10G144	5	.006" (.1524 mm)	
10G145	10G145	5	.010" (.254 mm)	
10G146	10G146SH	6	Washer - plain	
10G147	10G147	7	Washer - lock	
10G148	10G148	8	Nut	
10G149	10G149	9	Lay shaft	
10G150	10G150	10	Lay gear	
		11	Bearing - needle roller	Use 10G152
10G152	10G152	12	Bearing - cage	
10G153	10G153	13	Piece - distance	
10G154	10G154	14	Ring - spring - bearing	
			<b>Washer - thrust</b>	
10G155	10G155	15	Front	
10G156	10G156	16	Rear - .123" to .124" (3.12mm to 3.14mm)	
10G157	10G157	16	Rear - .125" to .126" (3.17mm to 3.20mm)	
10G158	10G158	16	Rear - .127" to .128" (3.22mm to 3.25mm)	
10G159	10G159	16	Rear - .130" to .131" (3.30mm to 3.32mm)	
10G160	10G160	17	Shaft - third motion	
10G161	10G161SH	18	Synchronizer assembly - 3rd and 4th speed	
10G162	10G162	19	Ball - synchronizer	
10G163	10G100	20	Spring - synchronizer	
10G164	10G164	21	Ring - baulk	
			<b>Washer - thrust - front</b>	
10G165	10G165	22	.212" to .213" (5.38mm to 5.41mm)	
10G166	10G166	22	.214" to .215" (5.43mm to 5.46mm)	
10G167	10G167	22	.216" to .217" (5.48mm to 5.51mm)	
10G168	10G168	22	.218" to .219" (5.53mm to 5.56mm)	
10G169	10G169	23	Peg - thrust washer	
10G170	10G170SH	24	Spring - peg	
10G171	10G171	25	Gear - 3rd speed	
10G172	10G172	26	Bush - 3rd speed gear	
10G173	10G173	27	Ring - interlocking	
10G174	10G174	28	Gear - second speed	
10G175	10G175	29	Bush - 2nd speed gear	
10G176	10G176	30	1st speed gear	
10G177	10G162	31	Ball - synchronizer	
10G178	10G100	32	Spring	
10G179	10G179SH	33	Plunger - 2nd speed synchronizer	
10G180	10G180	34	Washer - thrust - rear	
10G181	10G181	35	Ring - baulk	
10G182	10G182SH	36	Bearing - housing	
10G183	10G183SH	37	Peg - locating	
10G184	10G184	38	Bearing - ball - 3rd motion shaft	
10G185	10G142	39	Ring - spring	
			<b>Washer - packing</b>	
10G186	10G143	40	.004" (.1016 mm)	
10G187	10G144	40	.006" (.1524 mm)	
10G188	10G145	40	.010" (.254 mm)	
10G189	10G189SH	41	Piece - distance - 3rd motion shaft	
10G190	10G190	42	Wheel - speedometer	
10G191	10G191SH	43	Washer - plain	
10G192	10G192	44	Washer - lock	
10G193	10G193	45	Nut	
10G194	10G1934SH	46	Shaft - reverse	
10G195	10G195	47	Wheel - reverse	
10G196	10G196	48	Bush	